Beijing AC Vision Electronic Co., Ltd

J18 Series\J18 Accessory Series\J18 One-body Metal Cable Clipper (Back shell)

One-body Metal Cable Clipper

Character

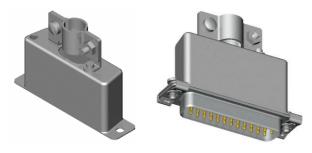
- ◆ Applies to J18 float mounting low frequency solder series and J18 crimping series,
 - Three sub category:
 - 1. Common Suitable for male thread locking. device: J18E-027(22), J18A-028(22), J18B-029 (22), J18C-030 (22) and J18D-031 (22).
 - 2. W type Suitable for M2.5 locking screw: J18-WE, J18-WA, J18-WB, J18-WC and J18-WD
 - 3. W-Y type Suitable for #4-40UNC locking screw: J18-WE-Y, J18-WA-Y, J18-WB-Y, J18-WC-Y and J18-WD-Y.
- Potting hole designed for end user fill in epoxy after assembling.

Outline Size

Common One-body Metal Cable Clipper

◆ J18E-027(22)、J18A-028(22)、J18B-029(22)、 J18C-030(22)、J18D-031(22)

3D Diagram

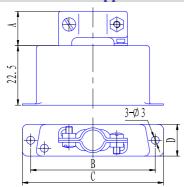


Before assembling.

After assembling with male thread lock

J18B-029(22)

One-body Metal Cable Clipper Outline Size



Ordering Marking	A	В	C	D
J18E-027(22)	13.5	25	31	12
J18A-028(22)	14.5	33.3	39.3	12
J18B-029(22)	13.5	47	53.2	12
J18C-030(22)	13.5	63.5	69.5	12
J18D-031(22)	13.5	61.1	67	15.4

Use Instruction

- Metal clipper on the top of cable clipper is used to clip and fix wire bundle;
- ◆ Cable clipper is suited with male and female thread lock part.

■ Male Part Mated with Clipper

◆ Cable clipper is suited with male and female thread lock part. See the following diagram:



The following is male thread lock part suited with cable clipper:

Mated male thread locking part code	Character
20419-B	Thread M2.5, suited with J18E, A, B and C
20419-B-Y	Thread #4-40UNC, suited with J18E, A, B, C
20420-В	Thread M2.5, suited with J18D
20420-B-Y	Thread #4-40UNC, suited with J18D

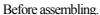
W and W-Y Type One-body Metal Cable Clipper

- ♦ J18-WE、J18-WA、J18-WB、J18-WC、J18-WD
- ◆ J18-WE-Y、J18-WA-Y、J18-WB-Y、J18-WC-Y、

J18-WD-Y

3D Diagram



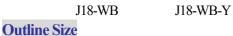


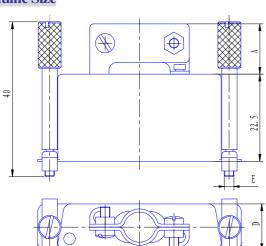


After assembling.

Beijing AC Vision Electronic Co., Ltd.

J18 Series\J18 Accessory Series\J18 One-body Metal Cable Clipper (Back shell)





Ordering Marking	A	В	C	D	E
J18-WE	13.5	25	31	12	M2.5
J18-WA	14.5	33.3	39.3	12	M2.5
J18-WB	13.5	47	53.2	12	M2.5
J18-WC	13.5	63.5	69.5	12	M2.5
J18-WD	13.5	61.1	76.9	15.4	M2.5
J18-WE-Y	13.5	25	31	12	#4-40UNC
J18-WA-Y	14.5	33.3	39.3	12	#4-40UNC
J18-WB-Y	13.5	47	53.2	12	#4-40UNC
J18-WC-Y	13.5	63.5	69.5	12	#4-40UNC
J18-WD-Y	13.5	61.1	76.9	15.4	#4-40UNC

Use Instruction

- ◆ Metal clipper on cable clipper top designed to clip and fix wire bundle,
- ◆ Cable clipper suit female thread lock part. W type suit M2.5 inside thread. W-Y type suit #4-40UNC inside thread.
- ◆ Cable clipper is recommended to use with float mounting J18 low frequency solder and crimp series.

■ Male Part Mated with W and W-Y

Type One-body Metal Cable Clipper

◆ Cable clipper suits female thread lock part. See following diagram for reference:



◆ The following female thread locking part suit with cable clipper:

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Туре	Mated Female Thread Lock Part	Character				
	20418-1	Screw head is 4.5mm long, overall 10mm, inside and outside screw are both M2.5.				
	20418-2	Screw head is 4.5mm long, overall 12.5mm, inside and outside screw are both M2.5.				
	20418-3	Screw head is 5.5 long, overall 16, inside screw is M2.5 and outside screw is M3.				
	20418-4	Screw head is 5.5 long, overall 14, inside screw is M2.5 and outside screw is M3.				
Туре	20418-5	Screw head is 5.5 long, overall 14, inside and outside screw are both M2.5.				
W	W 20418-6	Screw head is 5.5 long, overall 14mm, inside and outside screw are both M2.5, with 1.5mm neck.				
	20418-7	Screw head is 5.5 long, overall 14mm, inside and outside screw are both M2.5, with 2mm neck.				
	20418-2B	Screw head is 5.5 long, overall 16, inside and outside screw are both M2.5, with 5.5 supporting tube.				
	20418-2C	Screw head is 5.5 long, overall 18, inside and outside screw are both M2.5, with 5.5 supporting tube.				
	20418-2D	Screw head is 5.5 long, overall 20, inside and outside screw are both M2.5, with 5.5 supporting tube.				
	20418-1-Y	Screw head is 4.5mm long, overall 10mm inside screw is #4-40UNC and outside screw is M2.5.				
T	20418-2-Y	Screw head is 4.5mm long, overall 12.5mm inside screw is #4-40UNC and outside screw is M2.5.				
Type W-Y	20418-5-Y	Screw head is 4.5mm long, overall 14mm inside screw is #4-40UNC and outside screw is M2.5.				
	20418-2D-Y	Screw head is 5.5mm long, overall 20mm inside screw is #4-40UNC and outside screw is M2.5 with 5.5 supporting tube.				

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J18 Series\J18 Accessory Series\J18 Male Thread Lock Part Clipper

■ Male Thread Lock Part Character

- Male thread locking part applies to J18 float mounting low frequency solder series and J18 crimp series;
 - Style:

Common type – Direct installed into connector.

- -B suits one-body metal cable clipper.
- ◆ Inside female part thread —
- 1. M2.5
- 2.#4-40UNC.

Common Male Thread Lock Part

- ◆ 20419、20419-Y、20419-C
- ◆ 20420、20420-Y、20420-C

3D Diagram

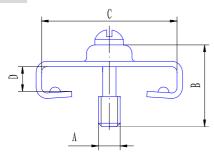




Before assembling.

After assembling 20419

Outline Size



Order	A	В	C	D	Remark
20419	M2.5	6.8	13	1.4	Apply to J18E,
20419-Y	#4-40UNC	6.8	13	1.4	J18A, J18B and
20419-C	M2.5	6	13	1.4	J18C.
20420	M2.5	6.8	16	1.4	
20420-Y	#4-40UNC	6.8	16	1.4	Apply to J18D.
20420-С	M2.5	6	16	1.4	

User Instruction

Male thread lock part can be installed into J18 float mounting series directly;

• Gently insert mail thread part into female section. Higher force may cause damage on parts.

■ Male Part Mated with Common Type

◆ Following diagram shows male thread locking part suits female thread locking part.



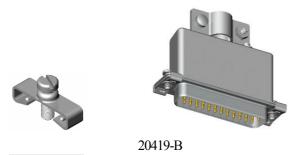
Compatible male and female part table:				
Male Part Code	Mated female Part Code	Character		
20418-1		Screw head is 4.5mm long, overall 10mm, inside and outside screw are both M2.5.		
	20418-2	Screw head is 4.5mm long, overall 12.5mm, inside and outside screw are both M2.5.		
	20418-3	Screw head is 5.5 long, overall 16, inside screw is M2.5 and outside screw is M3.		
20410	20418-4	Screw head is 5.5 long, overall 14, inside screw is M2.5 and outside screw is M3.		
20419 20420 20419-C	20 20418-5 O-C	Screw head is 5.5 long, overall 14, inside and outside screw are both M2.5.		
20419-C 20420-C		Screw head is 5.5 long, overall 14mm, inside and outside screw are both M2.5, with 1.5mm neck.		
		Screw head is 5.5 long, overall 16mm, inside and outside screw are both M2.5, with 2mm neck.		
	20418-2B	Screw head is 5.5 long, overall 16, inside and outside screw are both M2.5, with 5.5 supporting tube.		
	20418-2C	Screw head is 5.5 long, overall 18, inside and outside screw are both M2.5, with 5.5 supporting tube.		
	20418-2D	Screw head is 5.5 long, overall 20, inside and outside screw are both M2.5, with 5.5 supporting tube.		
	20418-1-Y	Screw head is 4.5mm long, overall 10mm, inside and outside screw are both #4-40UNC		
	20418-2-Y	Screw head is 4.5mm long, overall 12.5mm, inside and outside screw are both #4-40UNC		
20419-Y 20420-Y	20418-5-Y	Screw head is 4.5mm long, overall 14mm, inside and outside screw are both #4-40UNC, with 1.5 shoulders.		
	20418-2D-Y	Screw head is 5.5 long, overall 20, inside and outside screw are both #4-40UNC with 5.5 supporting tube.		

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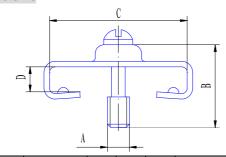
"-B" Type Male Thread Lock Part

- ♦ 20419-B、20419-B-Y
- ◆ 20420-B、20420-B-Y

3D Diagram







Order Mark	A	В	C	D	Remark
20419-В	M2.5	6.8	13.5	1.8	Apply to J18E, J18A, J18B, and
20419-B-Y	#4-40UNC	6.8	13.5		J18C, suited with one-body metal cable cover.
20420-В	M2.5	6.8	16.5	1.8	Apply to J18D suited with
20420-B-Y	#4-40UNC	6.8	16.5	1.8	one-body metal cable cover.

■ Use Instruction

- ◆ Male thread locking part can be installed in J18 float mounting series with one-body metal cable clipper;
- ◆ Gently insert mail thread part into female section. Higher force may cause damage on parts.

■ Male Part Mated with "-B" Type

◆ Male thread locking part has to be assembled with one-body metal cable clipper first before plug into female thread lock part. See the following diagram for reference:



◆ One-body metal cable clipper and female thread locking part table :

Male Thread	Mated One-body	Mated Female
Lock Part	Metal Cable	Thread Lock Part
Code	Clipper Code	Code
20419-B 20420-B	J18E-027(22) J18A-028(22) J18B-029(22) J18C-030(22) J18D-031(22)	20418-1 20418-2 20418-3 20418-4 20418-5 20418-6 20418-7 20418-2B 20418-2C 20418-2D
20419-B-Y 20420-B-Y	J18E-027(22) J18A-028(22) J18B-029(22) J18C-030(22) J18D-031(22)	20418-1-Y 20418-2-Y 20418-5-Y 20418-2D-Y